

FIG. 1

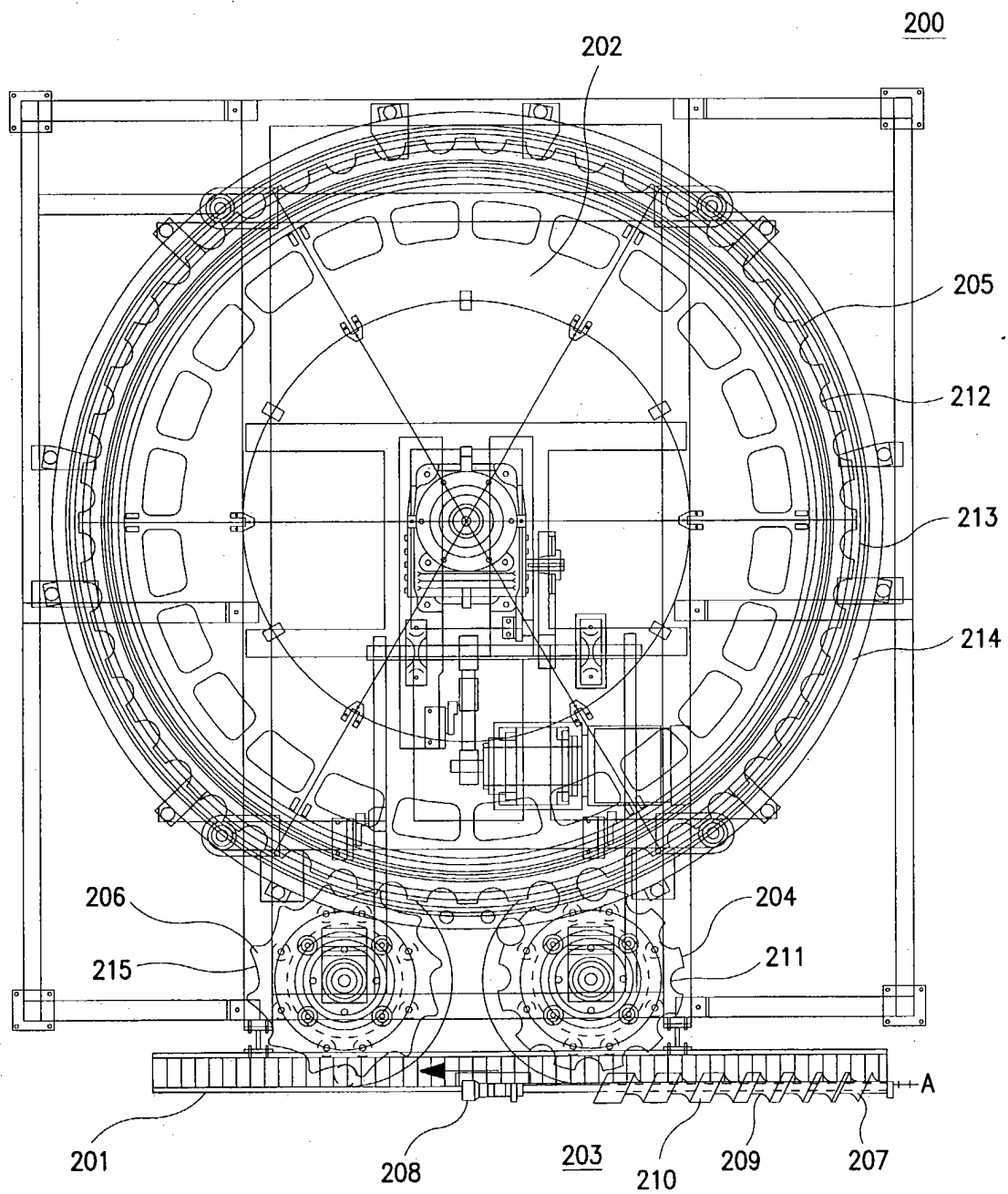


FIG. 2

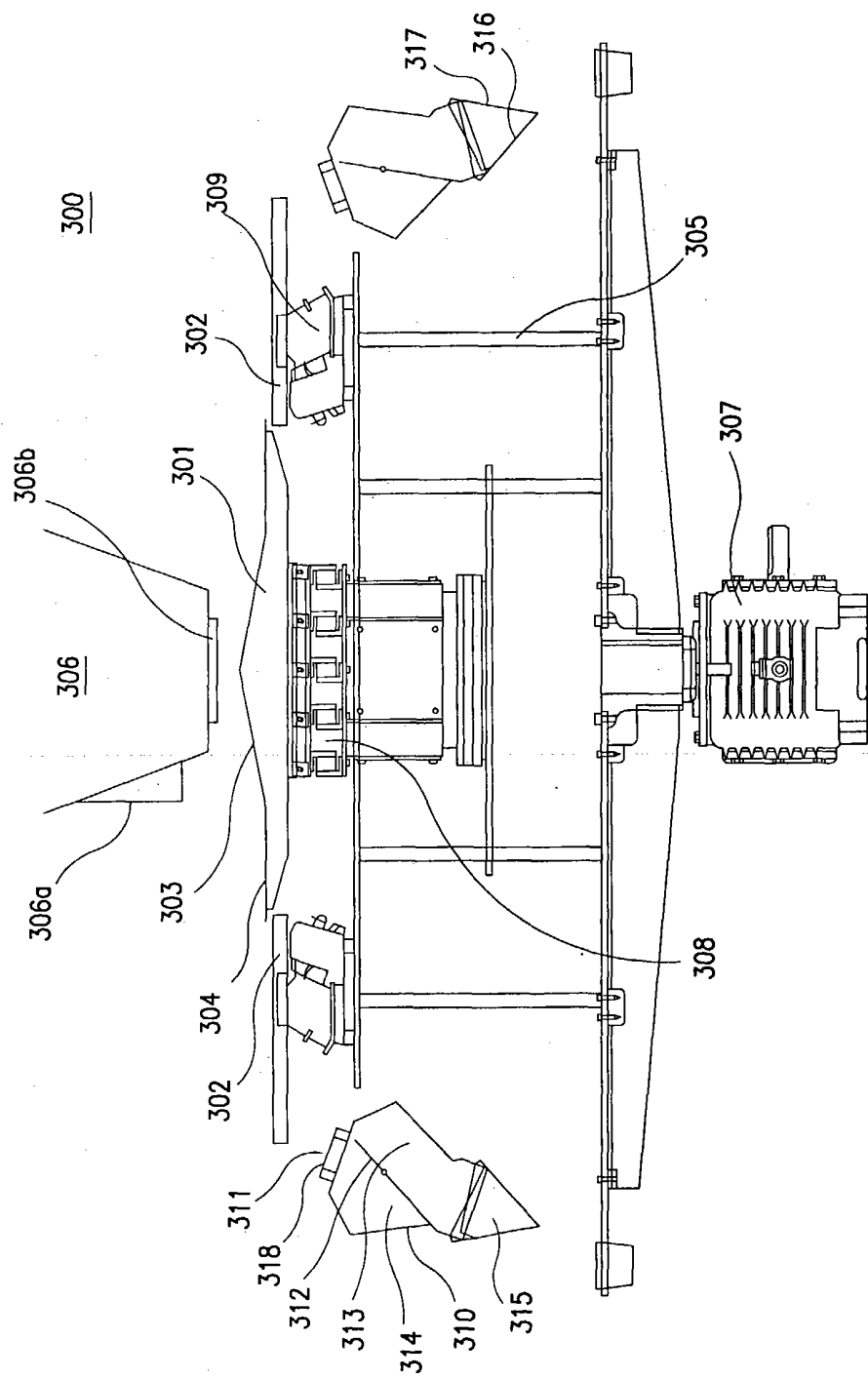


FIG. 3

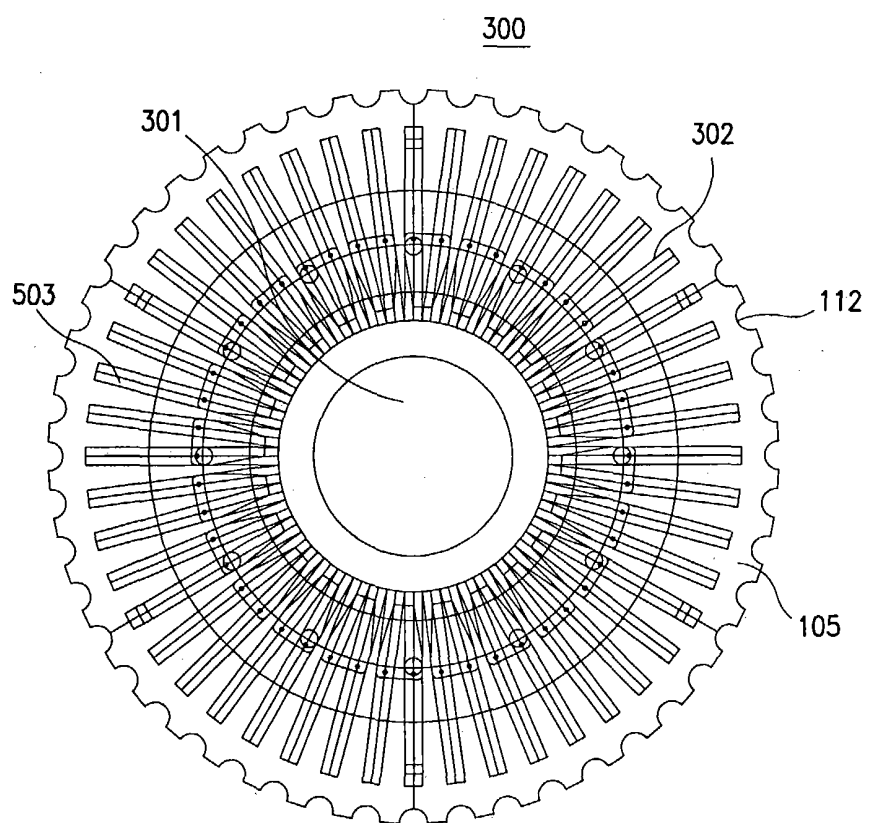


FIG. 5

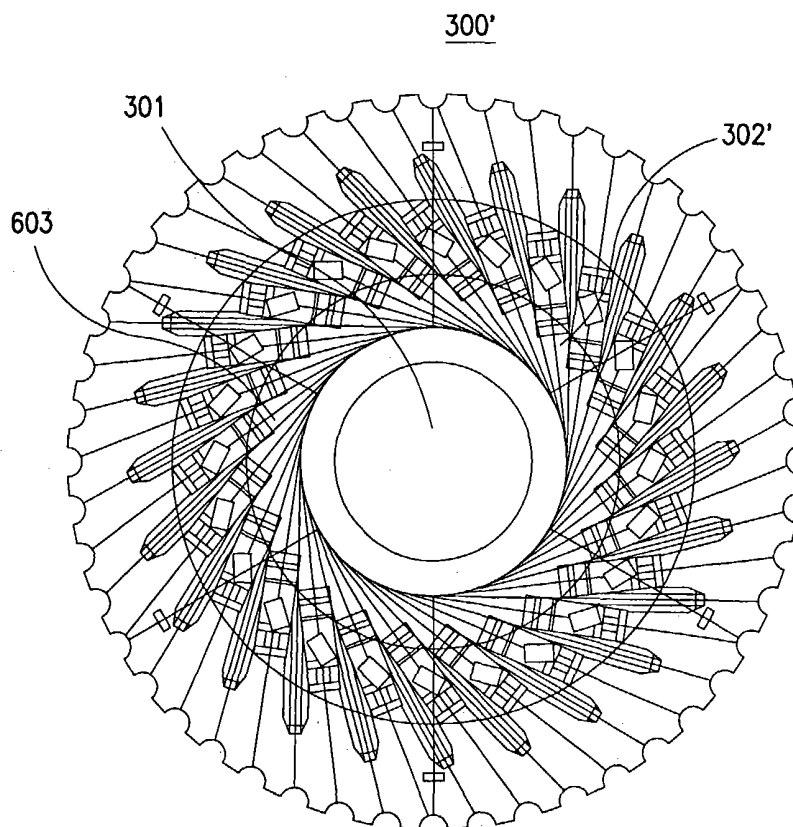


FIG. 6

700

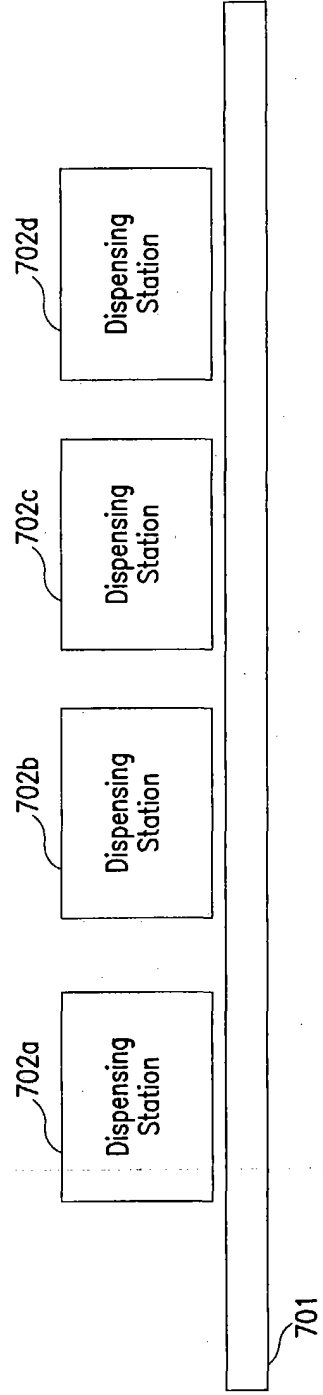


FIG. 7

800

802a

Dispensing
Station

801a

802b

Dispensing
Station

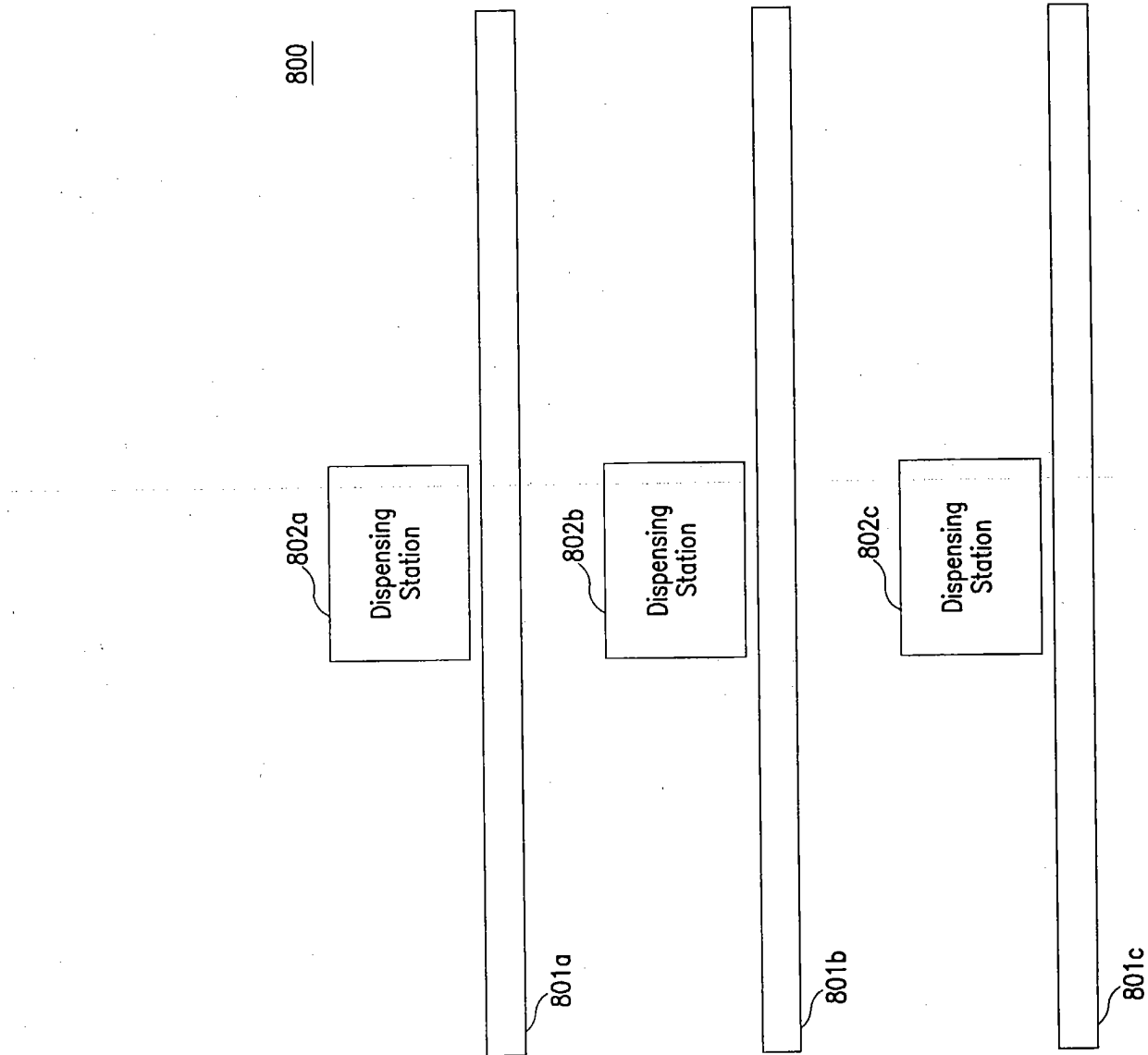
801b

802c

Dispensing
Station

801c

FIG. 8



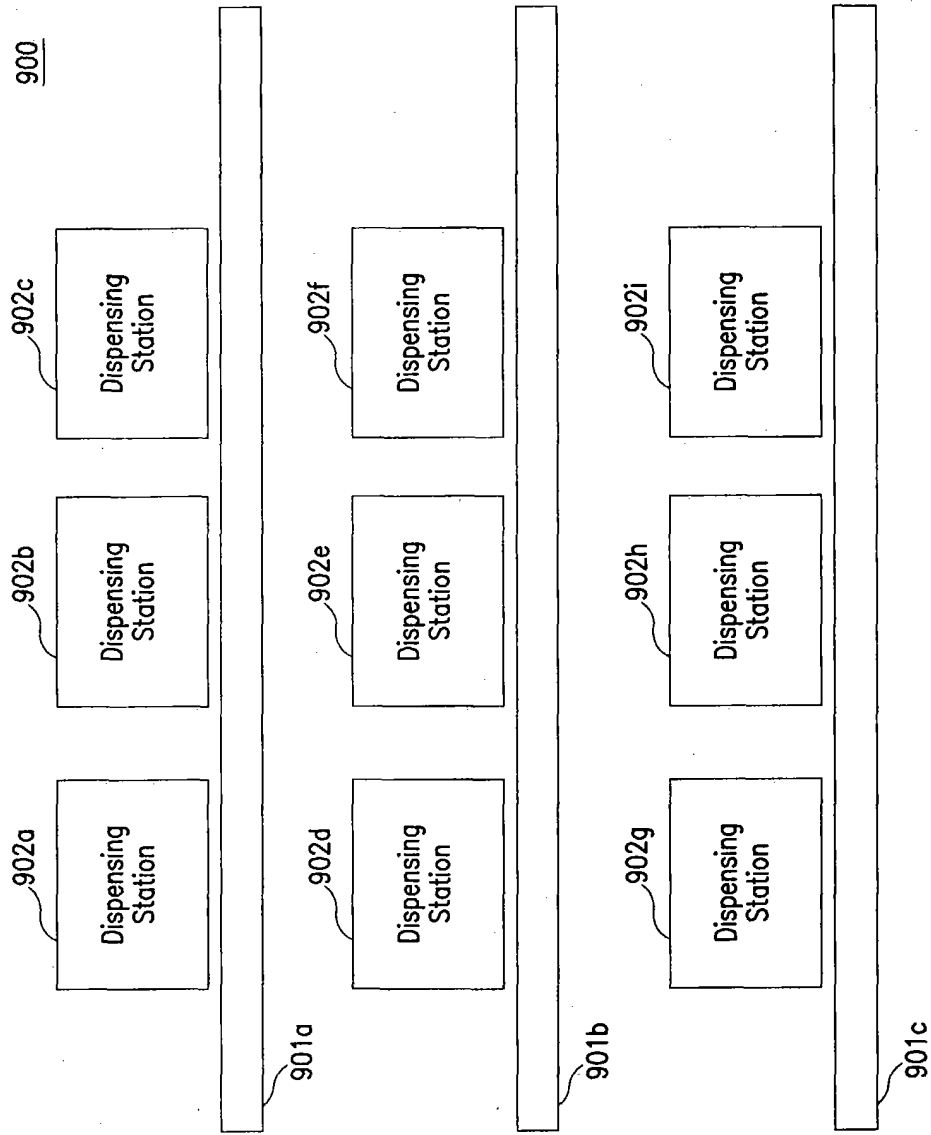


FIG. 9

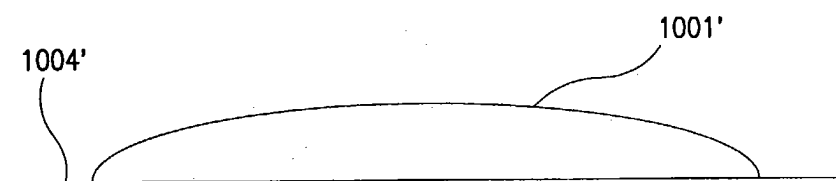


FIG. 10a

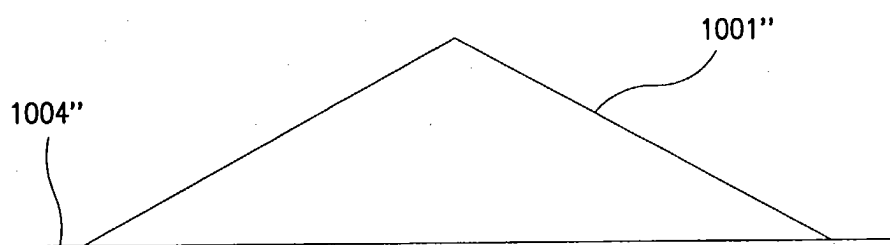


FIG. 10b

1001'''

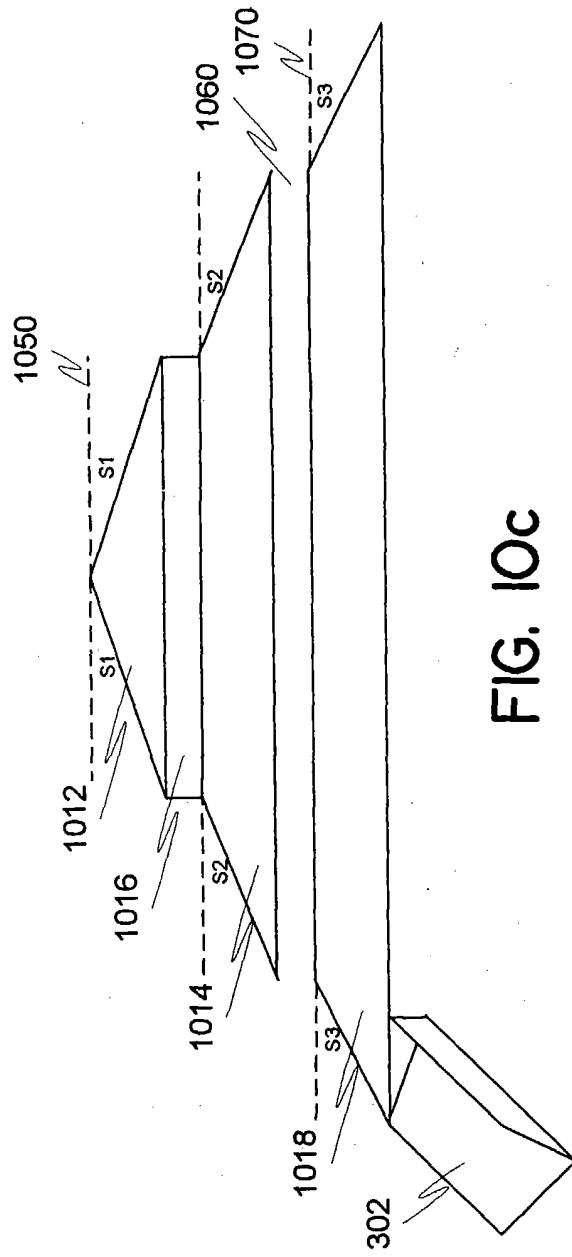


FIG. 10c

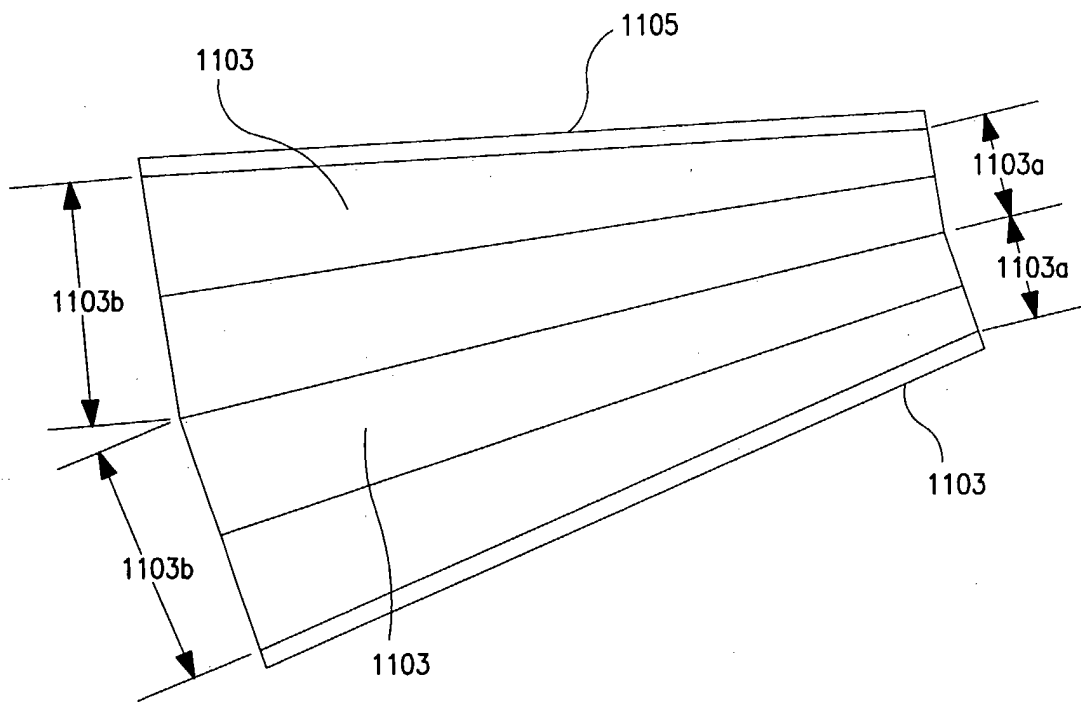


FIG. 1 la

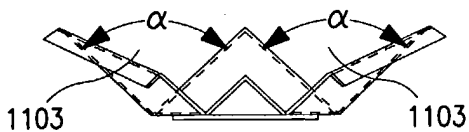


FIG. 1 lb

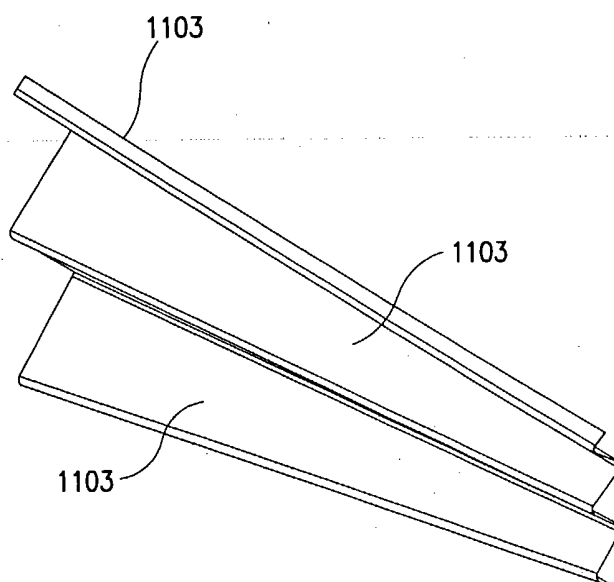
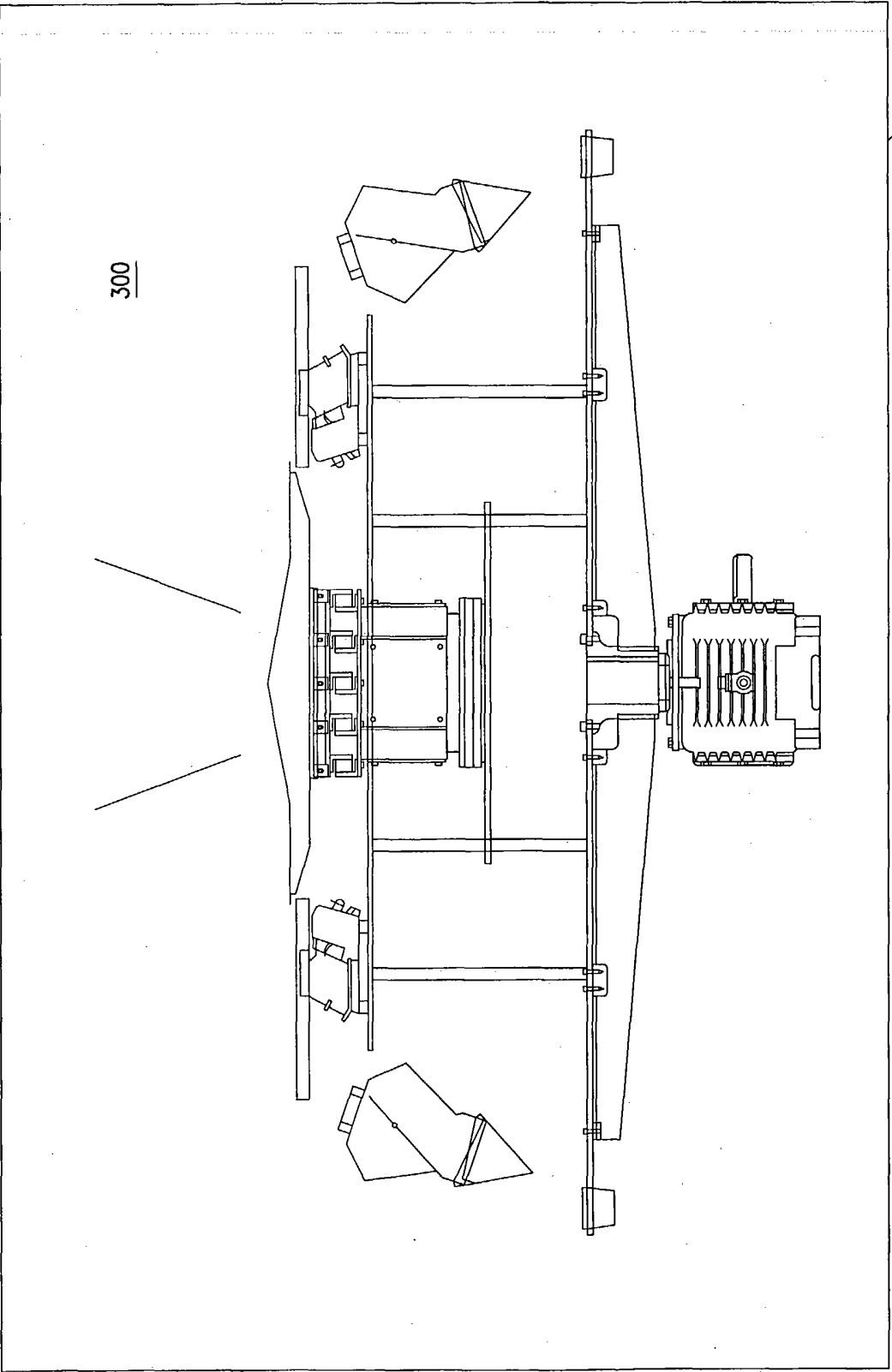


FIG. 1 Ic



1200

FIG. 12

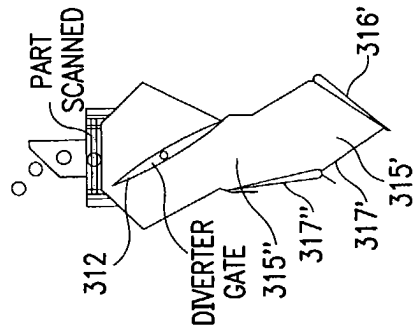


FIG. 13a

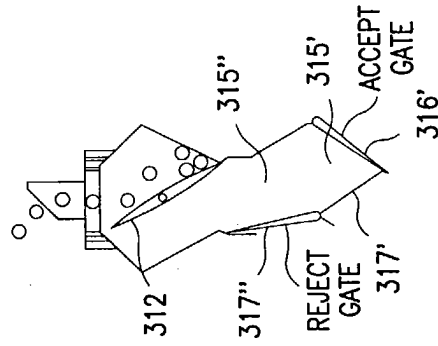


FIG. 13b

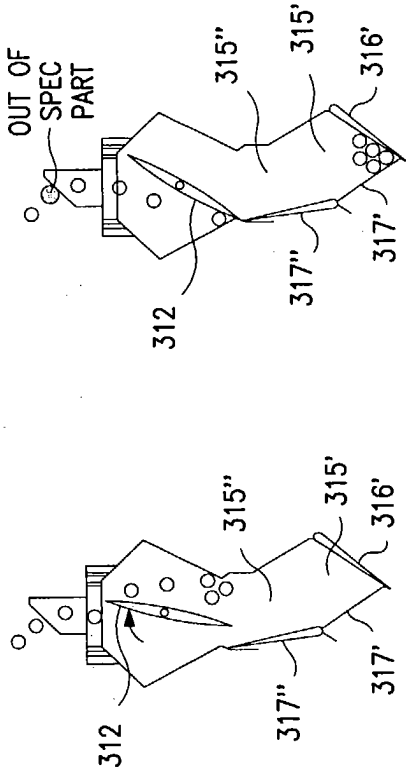


FIG. 13c

AS THE REJECTED
BATCH PASSES THROUGH THE
NEXT BATCH IS BEING COUNTED

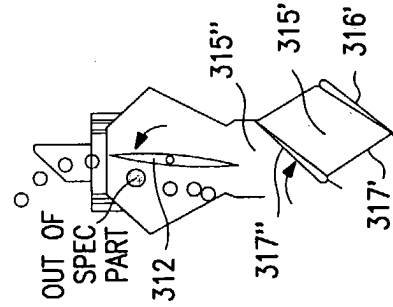


FIG. 13d

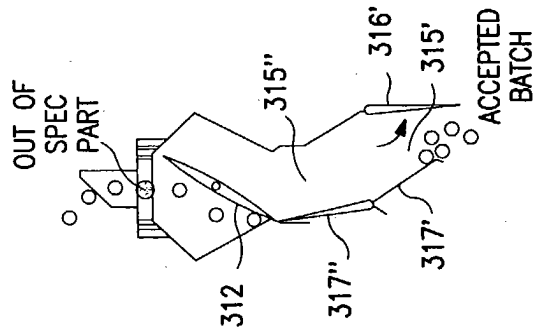


FIG. 13e

AS THE REJECTED
BATCH PASSES THROUGH THE
NEXT BATCH IS BEING COUNTED

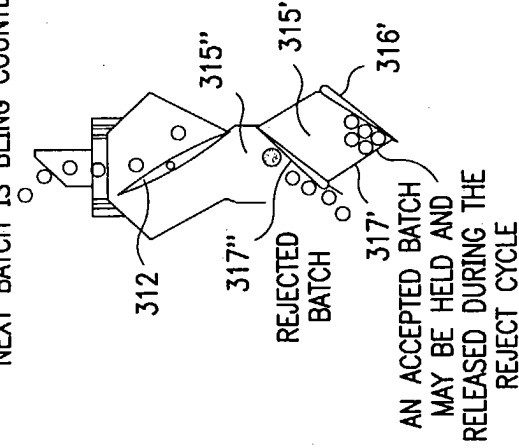


FIG. 13f

OUT OF
SPEC
PART

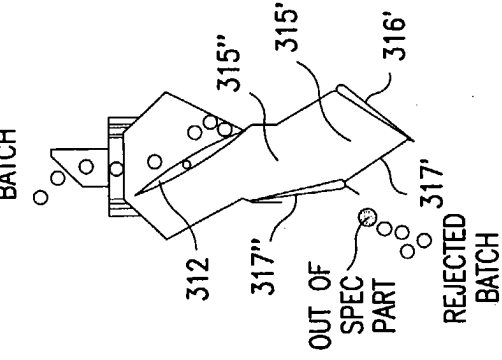


FIG. 13g

AS THE REJECTED
BATCH PASSES THROUGH THE
NEXT BATCH IS BEING COUNTED

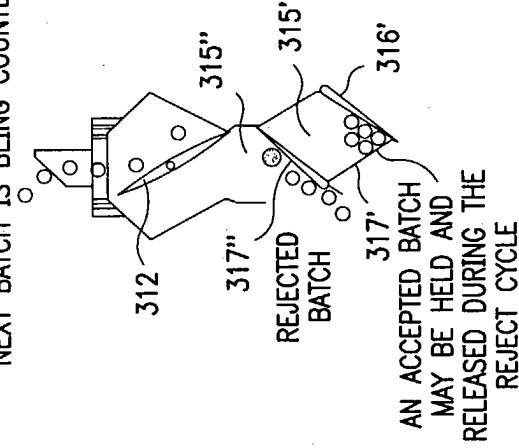


FIG. 13h

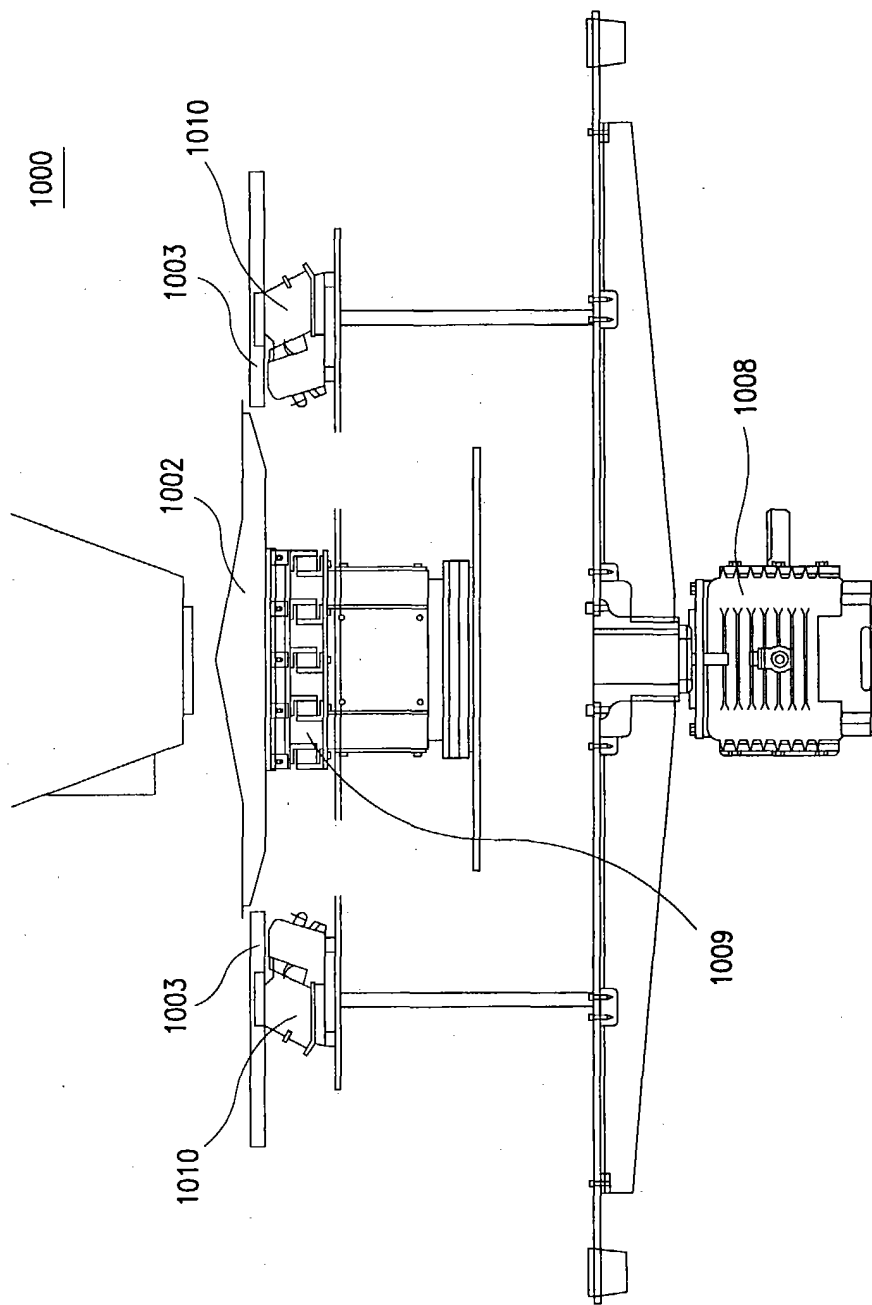


FIG. 14